



# HAGEMANN

Systems

product solutions re-thought

## typical electric golf car



- deep cycle batteries are placed mostly under the seats

## do you know these golf car battery surfaces?



wet acid vapour surfaces- create  
corrosion  
and  
battery self discharge



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do you know these golf car battery terminals?



contact terminals are corroded and create electrical failures or sparks



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# solution?

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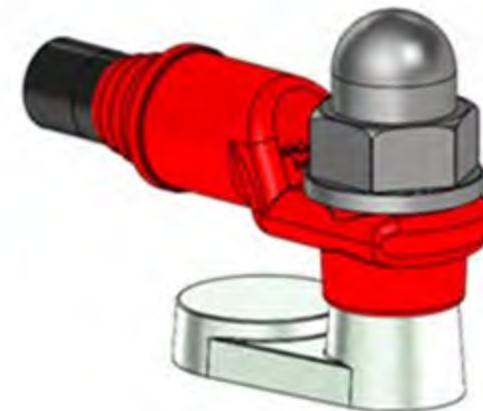


## maintanance package for deep cycle batteries - BCI style

Profill<sup>©</sup> watering systems

AND

Lugsulation<sup>©</sup> seal<sub>DC</sub>



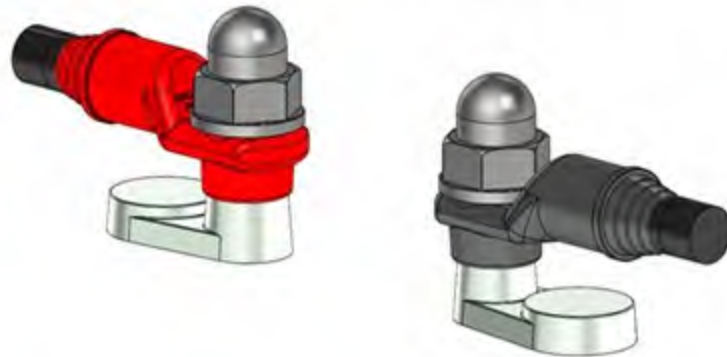
## what is Lugsulation<sup>©</sup> ?

- the name stands for lug and insulation
- it is the patented combination between cable lug and seal envelope
- the aim is a complete seal of electrical connections to avoid failure caused by moisture, acid and shorts

## what are main customers advantages ?

- elimination of system failures
- improvement of work safety
- reduction of consequential damages
- safe time for faster product performance
- longer battery life
- less consequential cost's

## design of regular bloc battery connector



- positiv and negative side can be colour coded

- plastic headed nut eg. 5/16 inch thread – optional with lead measuring point at negativ side

- sealing against outer cable diameter

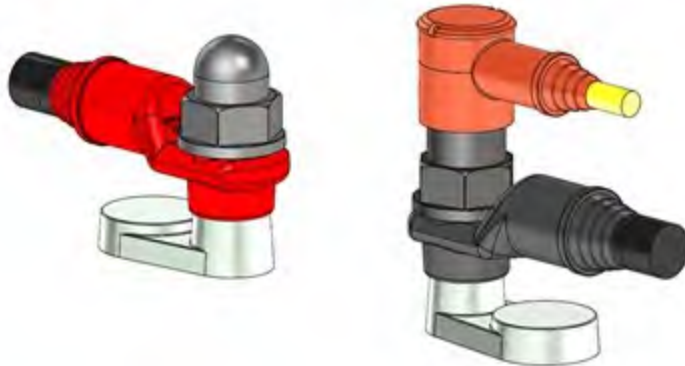


- axial and radial sealing from elastic envelope

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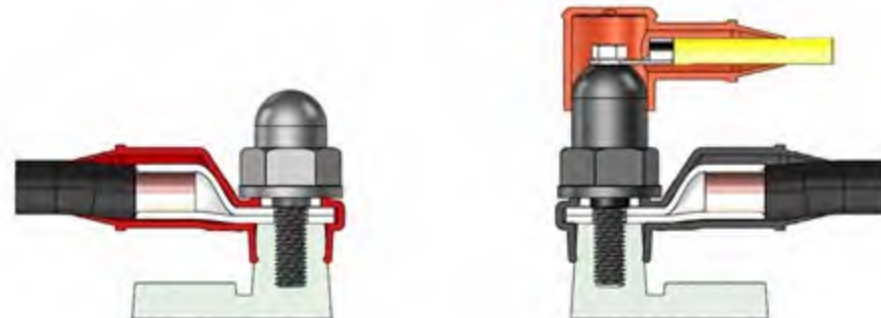


## design of bloc battery end take off – one power and one signal cable

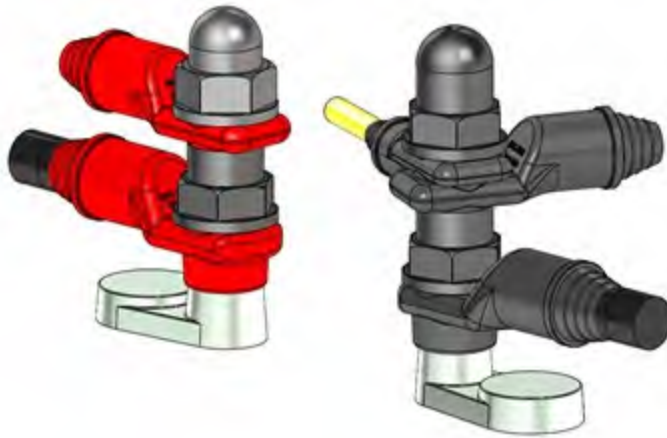


- Neg. plastic headed nut eg. 5/16 inch thread – with additional thread and signal cable cover

- yellow signal cable here shown as single wire. Multiple cables also possible in various directions

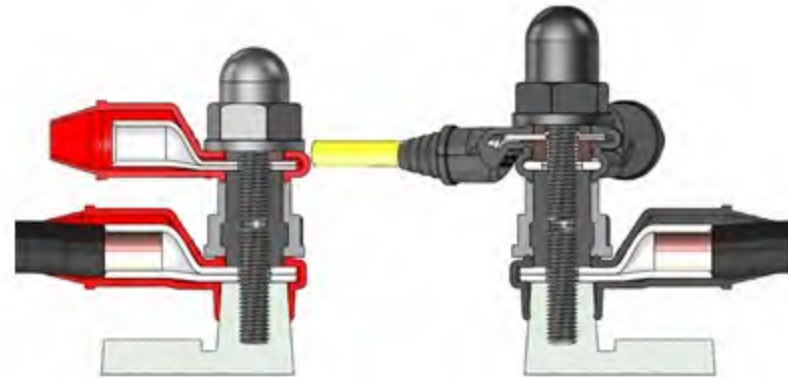


## design of bloc battery end take off - two power and one signal cable



- various Lugsulation<sup>®</sup> design possible here 1 x seal DC and 2 x flex

- variable system with modular components



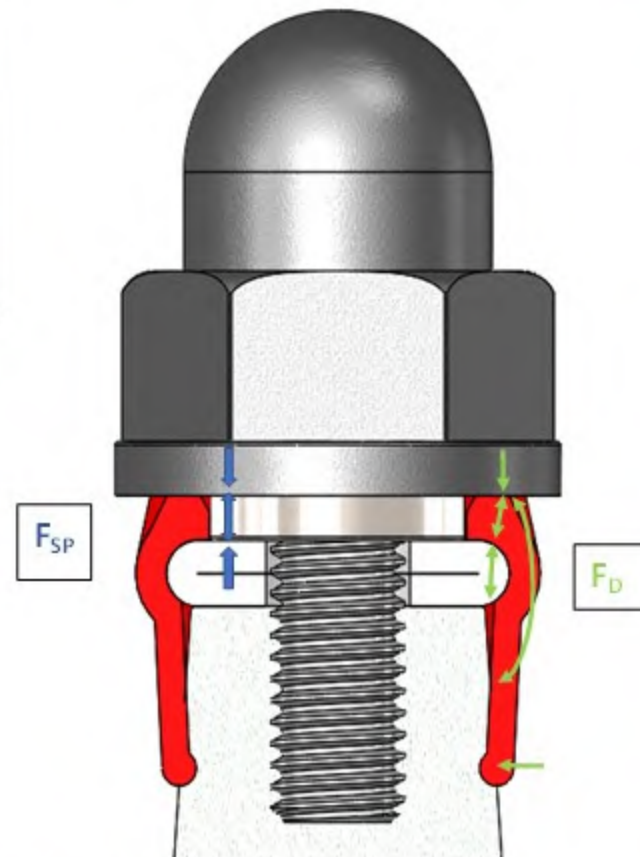
## function

### Lugsulation<sup>®</sup> seal

### Kraftverläufe / force progression

Anschraubkräfte  $F_{SP}$   
Schraube bis zur  
elektrischen Oberfläche  
Screw forces  $F_{SP}$   
Screw to electrical surface

Andruckkräfte  $F_D$   
Dichtungen  
compression forces  $F_D$   
sealing



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## how Lugsulation<sup>®</sup> will be assembled ? – easily !

### Step 1

dip the end of the envelope in water (optimal: detergent)



### Step 2

slide the envelope over cable and cable lug as shown in the picture



### Step 3

slide the envelope back to ensure exact positioning of back end



### Step 4

check position of front end



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## technology

### evolution of materials:

- actual elastomer in different colours e.g. black, red, blue or customer coded
- flame retardant materials according UL 94 V0
- transparent silicone material to view contact areas
- High temperature elastic material to reach 120 °C / 248 °F
- colour changeable materials if contact area gets hot – colour will reverse or irreversible change

## Lugsulation<sup>®</sup> seal<sub>DC</sub> in transparent material



- if customer want to see contact surfaces under the envelope we can use transparent elastic material

## Lugsulation<sup>®</sup> seal<sub>DC</sub> with thermo identification ring



- If contact get to hot, colour will change reversible or irreversible

## technical aspects

different IP protection classes possible

- the envelope itself will reach IP65
- additionally a heatshrink can be fixed at the envelope
- envelope can be filled additional with grease or 2K glue after assembling IP 66
- direkt overmoulding of lug and cable IP 66

various cables can be used

- different sizes e.g. AWG 7 – 4/0
- short circuit cable
- vinyl cable e.g. FLY
- halogen free / flame retardant cables
- etc....




**HAGEMANN**  
Systems

Thank you  
for your attention!

**come and meet us...**

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